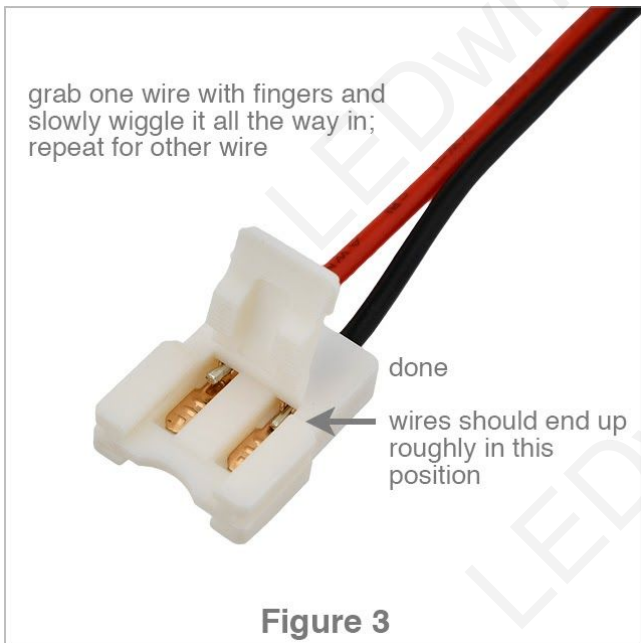
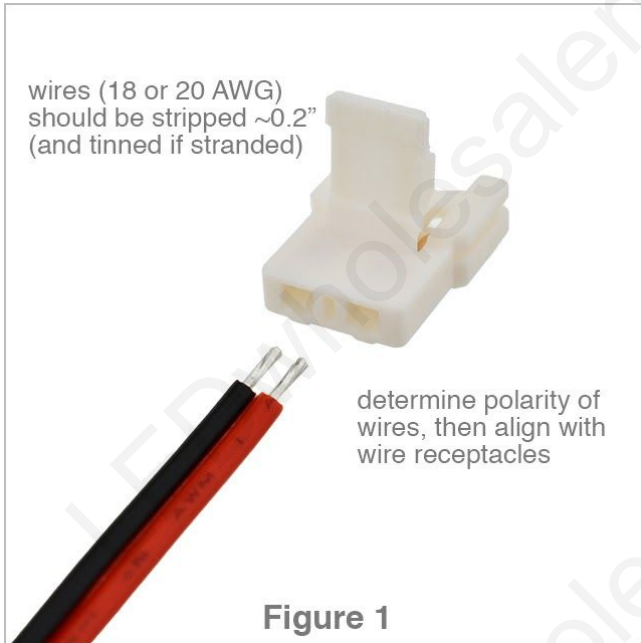


QC03 2330 Wire Installation

Only 18AWG or 20AWG wires should be used with the 2330 connector. Strip ~0.2" of wire, and tin the stripped portion if it is stranded, then follow this guide to attach wires to the connector.



TROUBLESHOOT

Symptom	Possible Causes
Wires would not go into connector	<ul style="list-style-type: none">• Incorrect wire size -- Check that wires are 18AWG or 20AWG.• Stranded wire not tinned -- Check that if wire conductor is stranded, its stripped end is tinned with solder.• Stripped portion of wire too long/short -- Check that the stripped portion of wire is approx. 0.2" long.